

Ultimate Glider

Supplemental Installation Instruction

Before You Begin

The Ultimate Glider (UGL) is available in XO/OX, XX, OXXO, XOX and picture (O) configurations. The UGL requires a flat and level sill plate, and the UGL frame must be installed in a plumb, square and true condition in order for the unit to operate correctly. Read this instruction carefully before installation. It is especially important that the sill plate is level within 1/16" (2) across the entire span before installing the unit. Please refer to the window installation instructions for opening preparation, general window installation techniques, and technical specifications.

You Will Need to Supply

- Tape Measure
- Level or laser level
- #8x3" flat head screws
- 3" (76) reverse thread trim head screws
- Sealant
- Pry Bar
- 2" (51) roofing nails
- Hammer

Standard Parts Shipped

Windows are sent with hardware. Clad units are sent with four nailing fin corner gaskets. Follow instructions included with parts where applicable.

NOTE: Numbers in parentheses () are metric equivalents in millimeters to the nearest whole number.



Seek Assistance

Practice Safety! Always get help from another when moving heavy units and/or removing large sash.

Prep the Window and Opening

1. Remove packaging, skid plates and any staples that did not come off when removing the cardboard protection. Rotate the nailing fin out to a 90 degree position. See [Figure 1](#).



Figure 1

2. Remove the interior jamb stop(s) and set aside in a safe location for re-installation later. See [Figure 2](#).

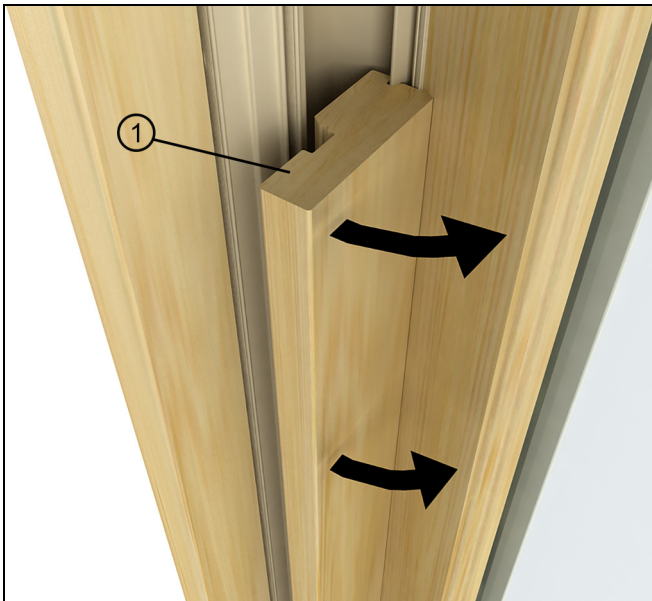


Figure 2

1	Interior stop. The top is cut away for illustrative purposes.
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3. Dry fit or measure the opening to ensure that the window can be installed in a level, square, plumb and true condition. If not, correct the opening before proceeding.

4. Ensure that the opening is properly prepared and apply a 3/16"-1/4" (5-6) bead of sealant across the sill

plate 3/4" (19) from where the sill of the unit will make contact with the sill pan system. See [Figure 3](#).

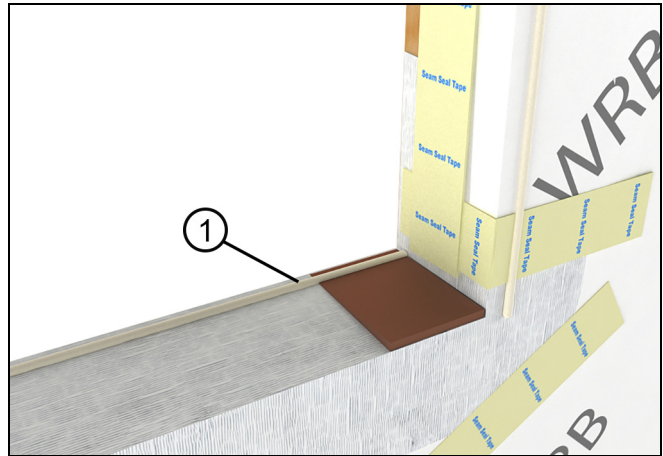


Figure 3

1	Sealant
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Install the Window



Hint

Use the clad window instructions for general window installation techniques. This section will focus on installation nuances that are unique to the Clad Ultimate Glider window.

1. Use an assistant to help set the window in the opening. Tilt the top forward slightly so the window can be rotated into the opening. Set the window sill into the sealant on the framing sill plate.
2. Center the top of the unit in the opening and fasten exterior nailing fin or casing at the side jambs 4" (102) down from each side. See [Figure 4](#).



Figure 4

1	4" (102)
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3. From the interior, position one of the side jambs flush with the interior wall surface or correct distance from the interior surface of the jack stud and install a trim head installation screw through the top pre-marked fastener location in the side jamb. Do the same for the other side jamb. See [Figure 5](#).

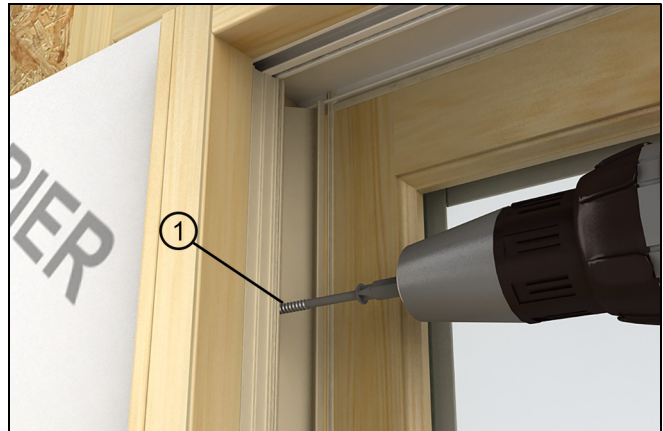


Figure 5

1	Trim head installation screw
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4. Open an active sash approximately 1/2" (13). Use a pry bar to move the bottom of the unit until the reveal between the sash and side jamb is the same at the top and the bottom. (not applicable on OXXO units.) See [Figure 6](#)



Figure 6

5. Once the reveal is the same at the top and bottom, position the bottom of the frame flush with the interior wall, install a trim head screw through the bottom jamb pre-marked fastener location and adjust as needed. Repeat this procedure at the bottom of the other side jamb in pre-marked fastener location.

6. Insert trim head screws at the center pre-marked fastener location in the side jambs and adjust until the reveal between the sash and the side jamb is the same along the entire length. See Figure 7.

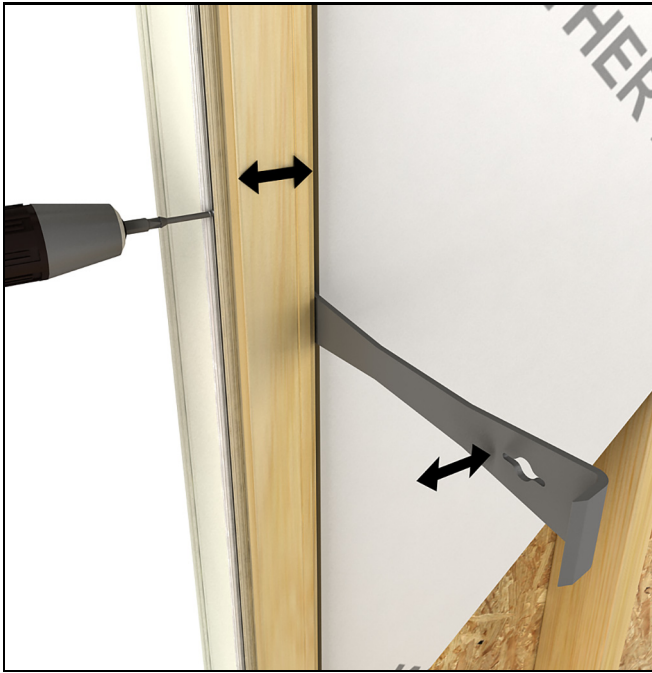


Figure 7 Fasten and adjust side jambs (interior view)

7. Remove the interior screw from the bottom meeting stile seal block, insert sealant into the hole and replace with a #8x3" long screw through the seal block and into the sill plate. See Figure 8 and Figure 9.

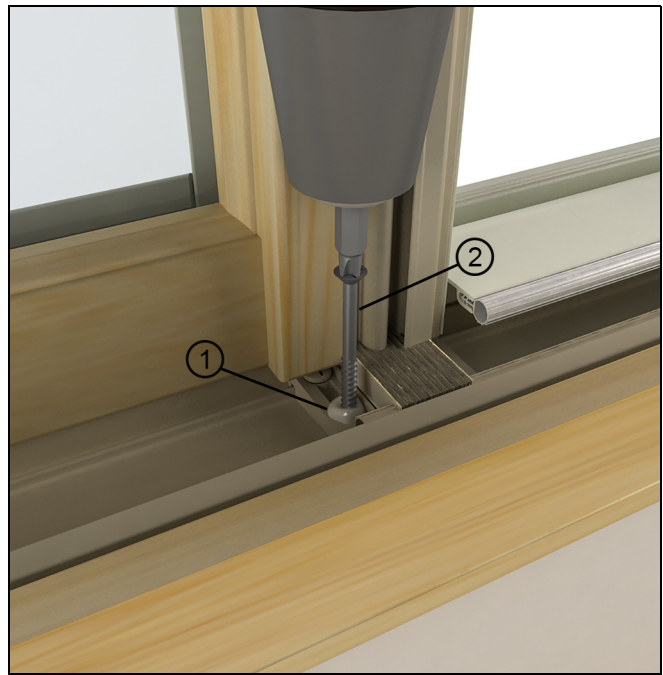


Figure 8 CUGL XO and OX units.

1	Sealant
2	#8x3" screw

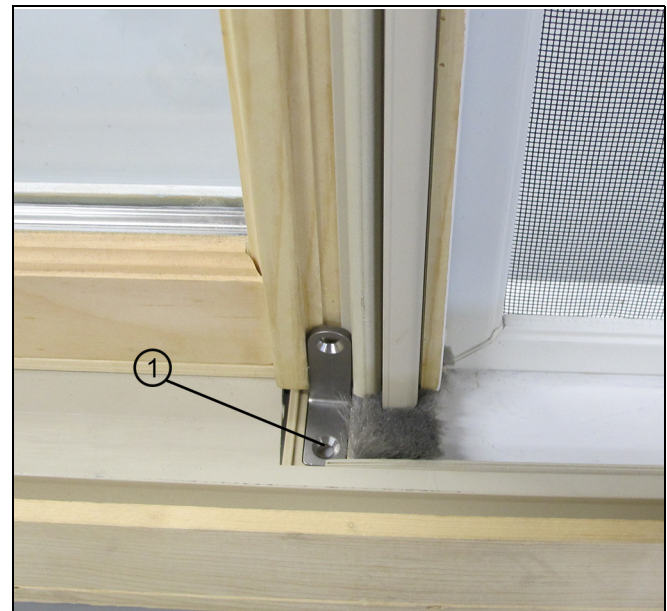


Figure 9 UGL OXXO and UGL XOX units.

1	Sealant and #8x3" screw location
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8. For units with a stationary sash, remove the screw from the head jamb bracket and replace with a #8x3" flat head screw into the header and adjust until the head jamb is flat and level. See Figure 10.

NOTE: For XX units where there is no bracket, fasten in at meeting stile location shown in Figure 11.



Figure 10

9. On OXXO windows, fasten one additional #8x3" installation screw in the head jamb, centered in the frame. See Figure 11.

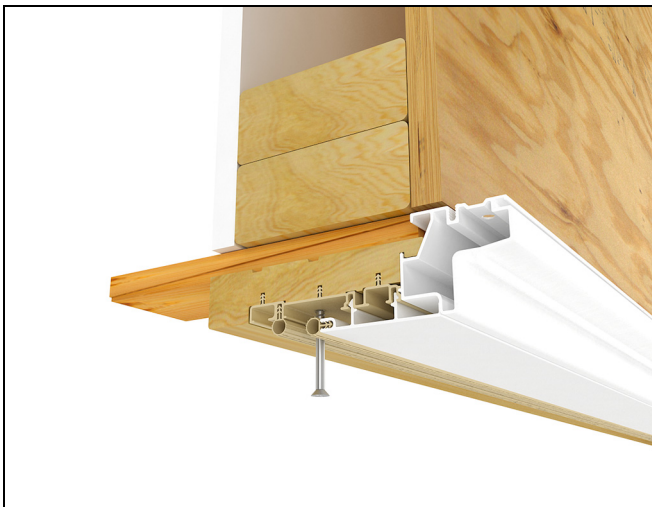


Figure 11 Frame is cut away for illustrative purposes.

10. To meet the published DP ratings, insert shims between the jambs and RO 4" (102) from each corner and at 15" (381) intervals. Cut the shims off flush with the interior of the unit. See Figure 12.

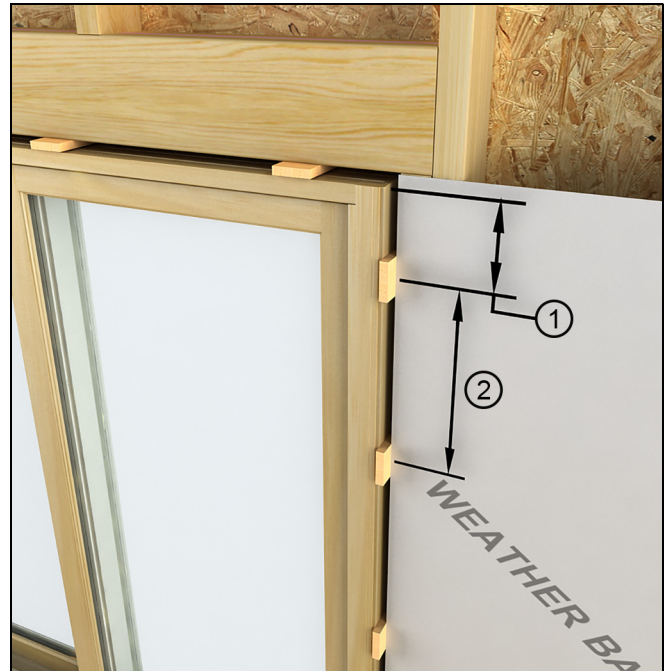


Figure 12

1	4" (102)
2	15" (381)

11. Refer to the Marvin window installation instructions for final installation steps such as insulation and sealing the install.

Removing the Operator Sash

1. Open the interior sash to the fully open position. Depress the sash retainer bar latch and slide the retainer bar completely free of the sash. See Figure 13.



Figure 13

1	Sash retainer bar
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2. Grasp both sides of the sash, tilt the top inward and remove the sash from the frame. See Figure 15. Reverse the procedure to reinstall the sash. For XX configurations proceed to the next step.



Figure 14

3. After the interior operator sash has been removed, slide the interior sash retainer bar back across the head jamb to the fully closed position. See Figure 15.



Figure 15

1	Sash Retainer Bar
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Removing and Installing Picture Sash



Seek Assistance

Once the CUGL picture sash stops have been removed, the sash must be held in place until you remove it from the frame. Be sure to have an assistant and proper glass handling equipment such as suction cups to help remove the sash safely.

1. Use a stiff putty knife to remove the side jamb part covers. See [Figure 16](#).



Figure 16

2. Next remove the sill cover with a stiff putty knife. [Figure 17](#).



Figure 17

3. Remove the head jamb cover.
4. Tip the sash to the interior, lift, and remove. See [Figure 18](#).



Figure 18

5. To reinstall the sash, place the bottom of the sash on the exterior sill track and tilt the top of the sash back in place.
6. Replace the head jamb cover, then the sill cover, and lastly the side jamb covers.

XOX Center Sash Removal

1. Remove both operator sash. Follow the steps from the "Removing the Operator Sash".section.



Figure 19

2. Apply a quick grip clamp to the frame to aid in removing the exterior covers as shown in. Using a standard screwdriver or flat pry bar, carefully lift and remove the exterior aluminum covers from both the head jamb and sill. See Figure 20.

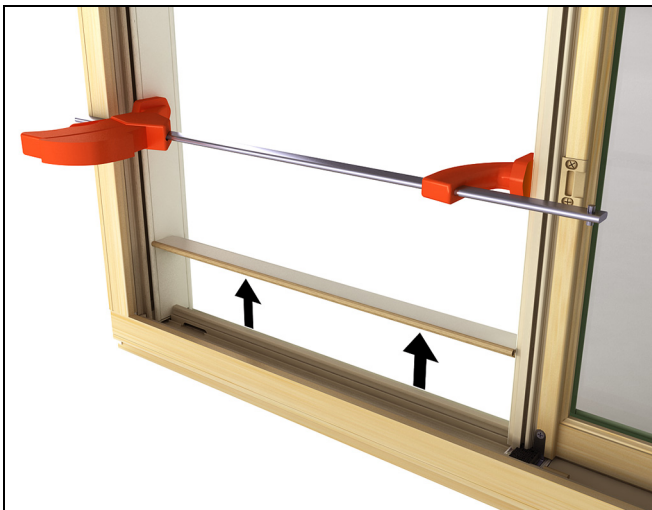


Figure 20

3. Remove the stationary brackets. There are two at the head jamb and two at the sill as shown in Figure 21 and Figure 22.



Figure 21

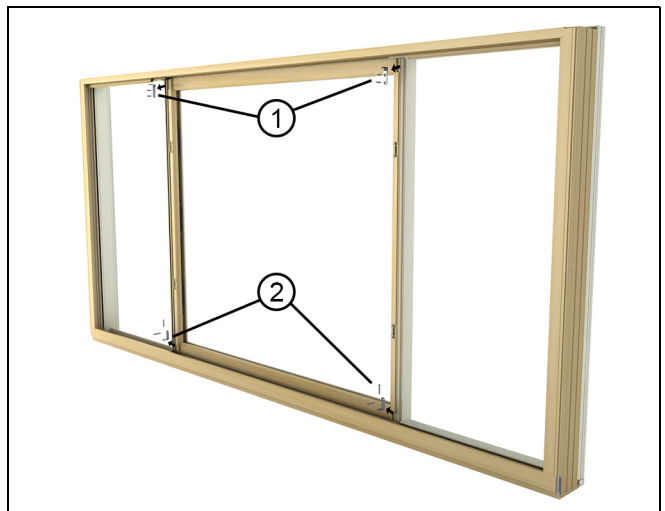


Figure 22

1	Two brackets at the header
2	Two brackets at the sill

4. Using the same method as in step 2, carefully remove the interior wood stop from the head jamb. See [Figure 23](#).

⚠ CAUTION!

Once the interior stop is removed the sash is no longer attached to the frame.



Figure 23

5. Tilt the sash toward the interior and remove. See [Figure 24](#)

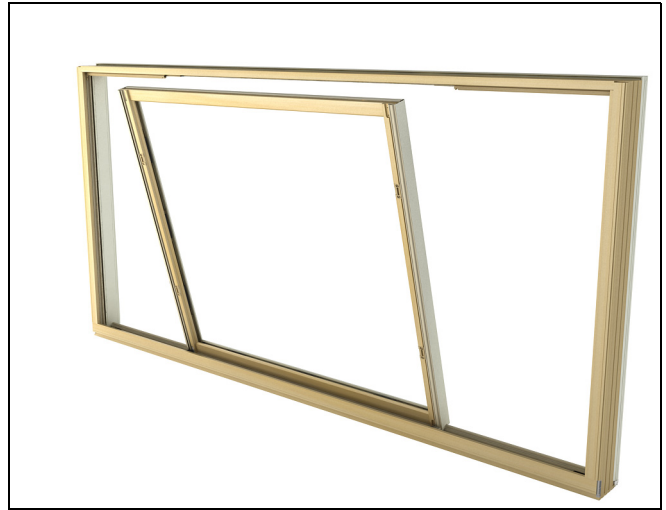


Figure 24

Installing the Screen

1. Open the interior operator sash fully. Insert the bottom of the screen into screen track. Rotate the top of the screen toward the window while pulling down on the screen pins. Release the pins once the screen is tight against the frame. See [Figure 25](#).

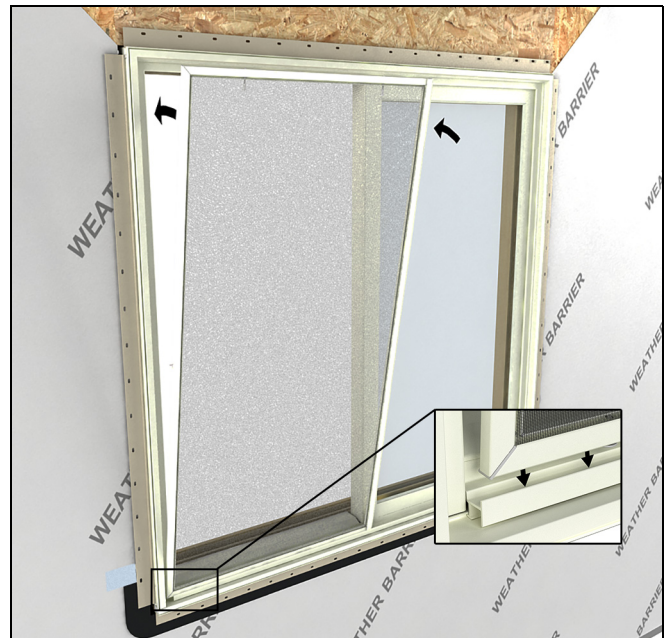


Figure 25