

IMPORTANT

Read these instructions thoroughly before beginning to assemble any multiple Elevate units. Failure to assemble as recommended will void any warranty, written or implied. Refer to specific product installation instructions for proper installation methods. For additional assistance on this or any other Marvin product, please contact your local Integrity retailer or you can find us at www.marvin.com.

NOTE: When specifying or considering the structural load requirements for windows, it is important to consider the method of fastening the unit(s) into the opening. The methods contained herein may not be appropriate for all performance requirements. Selection of the appropriate fastening methods is the sole responsibility of the certified installer or authorized contractor.

NOTE: Numbers listed in parentheses () are metric equivalents in millimeters rounded to the nearest whole number.



WARNING

Practice safety! Wear safety glasses or goggles and appropriate hearing protection when installing or performing adjustments to an Marvin product.

NOTE: Should it be necessary to order replacement parts for your Elevate unit, please contact your Marvin representative for details.

You will need to supply

Safety glasses	Phillips screwdriver
Hammer	Clamps
Rubber mallet	Hearing protection
Drill	Hacksaw or chop saw
Finishing nails	3/16" (5) drill bit
1/2" x 1/2" crown staples	



WARNING

Improper use of hand or power tools could result in personal injury and/or product damage. Follow equipment manufacturer's instructions for safe operation.

NOTE: Lineal mull kit parts are 84" (2134).

Mulling

1. Remove sash and any shipping material including corner braces. Remove any staples or nails from the frame that will interfere with the mulling and/or installation of assembly.
2. Lay frames to be mull on a flat sturdy surface in the desired mulling configuration, interior side up. See figure 1.



Figure 1

3. Drill out necessary kerfs with a 3/16"(5) drill bit. See figure 2.



Figure 2

4. Run the mull tape, next to the kerf, along one jamb to be mullled. See figure 3

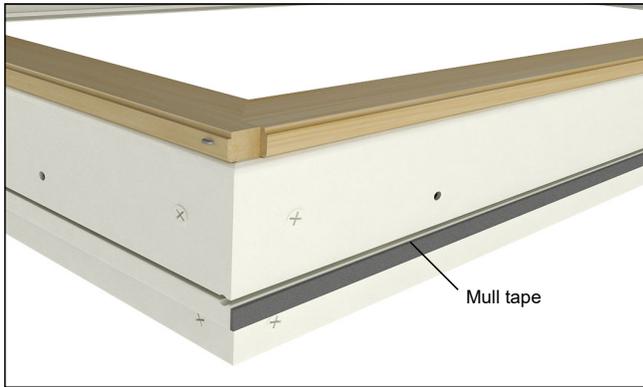


Figure 3

5. Once the mull tape is on one jamb, line up the two jambs then clamp loosely together. See figure 4

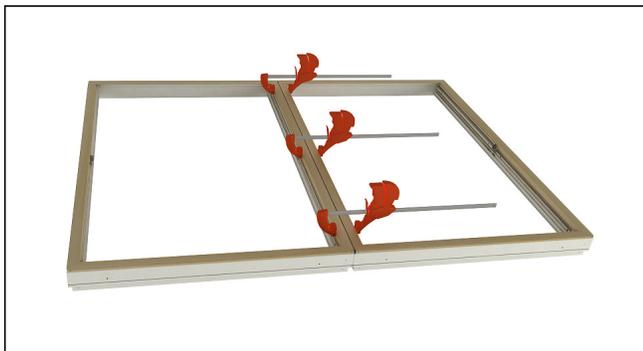


Figure 4

6. Slide the mull pin into the kerfs on the mull jambs from the header. See figure 5.

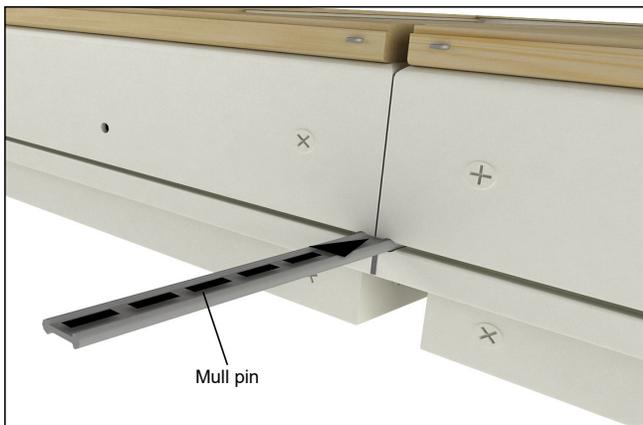


Figure 5

7. Continue mulling interior with 1/2" x 1/2" crown staples, 2" (51) from each end and spaced every 3"-5" (76-127). See figure 6.



Figure 6

8. Carefully turn assembly over (exterior side up). Cut foam block in half, and place in the channel at top and bottom of the mull. Then snap in the cover into the kerf to cover the channel. See figure 7.

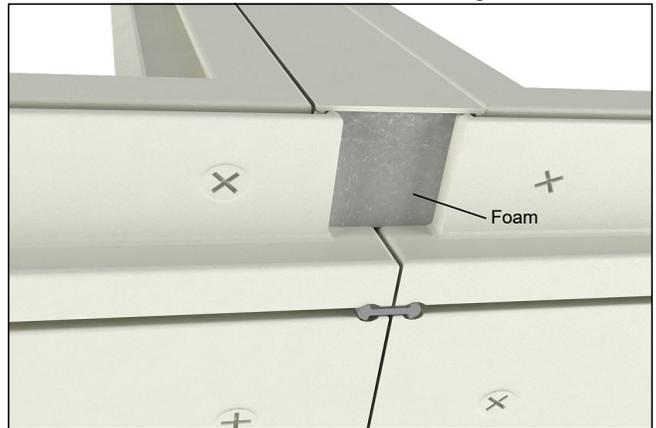


Figure 7

9. Fasten the interior mull trim using finishing nails. See figure 8.



Figure 8