#### Part 1 General

# Section Includes

## Modern Direct Glaze Corner Window complete with glazing and attachments.

# Related Sections

## Section 01 33 00 – Submittal Procedures; Shop Drawings, Product Data and Samples

## Section 01 62 00 – Product Options

## Section 01 33 26: Source Quality Control Reporting

## Section 01 65 00 – Product Delivery

## Section 01 66 00 – Storage and Handling Requirements

## Section 01 71 00 – Examination and Preparation

## Section 01 73 00 – Execution

## Section 01 73 19: Installation

## Section 01 74 00 – Cleaning and Waste Management

## Section 01 76 00 – Protecting Installed Construction

## Section 07 92 00 – Joint Sealant: Sill sealant and perimeter caulking

# References

## ASTM International (ASTM):

### C1036: Standard Specification for Flat Glass

### C1048: Standard Specification for Heat-Strengthened and Fully Tempered Flat Glass

### C1376: Standard Specification for Pyrolytic and Vacuum Deposition Coatings on Flat Glass

### E1105: Standard Test Method for Field Determination of Water Penetration of Installed Exterior Windows, Skylights, Doors, and Curtain Walls, by Uniform or Cyclic Static Air Pressure Difference

### E1300: Standard Practice for Determining Load Resistance of Glass in Buildings

### E2112: Standard Practice for Installation of Exterior Windows, Doors, and Skylights

### E2190: Standard Specification for Insulating Glass Unit Performance and Evaluation

### E283: Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen

### E330: Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference

### E547: Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Cyclic Static Air Pressure Difference

## American Architectural Manufacturer’s Association/Window and Door Manufacturer’s Association/Canadian Standards Association (AAMA/WDMA/CSA):

### 101/I.S.2/A440: North American Fenestration Standard (NAFS)/Specification for Windows, Doors and Skylights

## Window and Door Manufacturer’s Association (WDMA):

### 101/I.S.2 WDMA Hallmark Certification Program

## Insulating Glass Manufacturer’s Association/Insulating Glass Certification Council (IGMA/IGCC)

## Architectural Aluminum Manufacturer’s Association (AAMA):

### 502: Air and Water Leakage Resistance testing of Installed Windows and Doors

### 611: Voluntary Specification for Anodized Architecturally Finished Aluminum

### 625: Voluntary Specification, Performance Requirements and Test Procedures for Superior Performance Organic Coatings on Fiber Reinforced Thermoset Profiles

### 2603: Voluntary specification, performance requirements and test procedures for pigmented organic coatings on aluminum extrusions and panels

### 2605: Voluntary specification, performance requirements and test procedures for superior performing organic coatings on aluminum extrusions and panels

## National Fenestration Rating Council (NFRC):

### 101: Procedure for Determining Fenestration Product Thermal Properties

### 200: Procedure for Determining Solar Heat Gain Coefficients at Normal Incidence

# Submittals

## Shop Drawings: Submit shop drawings under provision of CSI MasterFormat Section 01 33 00.

## Protect Data: Submit product data for certified options under provision of CSI MasterFormat Section 01 33 00. Product performance rating information may be provided via quote, performance rating summary (NFRC Data), or certified performance grade summary (WDMA Hallmark data).

## Samples:

### Submit corner section under provision of CSI MasterFormat Section 01 33 00.

### Specified performance and design requirements under provisions of CSI MasterFormat Section 01 33 00.

# Quality Assurance

## Requirements: Consult local code for IBC [International Building Code] and IRC [International residential Code] adoption year and pertinent revisions.

# Delivery

## Comply with provisions of CSI MasterFormat Section 01 65 00

## Deliver in original packaging and protect from weather

# Storage and Handling

## Store window units in an upright position in a clean and dry storage area above ground to protect from weather under provision of CSI MasterFormat Section 01 66 00.

# Warranty

# Complete and current warranty information is available at [**www.marvin.com/warranty**](http://www.marvin.com/warranty) (effective 10/29/2018). The following summary is subject to the terms, condition, limitations and exclusions set forth in the Marvin Windows and Door Limited Warranty and Products in Coastal Environments Limited Warranty Supplement:

* + 1. Glass Components:
       1. Glass warranties apply to factory-installed glass or Marvin supplied glass installed by Marvin-authorized service personnel. Standard insulating glass with stainless steel spacers is warranted against seal failure caused by manufacturing defects and resulting in visible obstruction through the glass for twenty (20) years in sizes up to sixty (60) square feet, and for ten (10) years in sizes sixty (60) square feet and larger. Non-tempered glass is warranted against stress cracks caused by manufacturing defects for ten (10) years. All other glass and glass features are provided with the same warranties, limitations, and exclusions Marvin receives from its supplier; contact Marvin for further details.
    2. Exterior Finish:
       1. Marvin’s standard exterior composite cladding finish is warranted against manufacturing defects per AAMA 625, Section 5, for ten (10) years.
    3. Interior Finish:
       1. Factory-applied interior coated aluminum finish is warranted to be free from finish defects for a period of ten (10) years. Anodized interior aluminum finish is warranted to be free from manufacturing defects for five (5) years.
    4. Non-Glass Components:
       1. Hardware and other non-glass components are warranted to be free from manufacturing defects for ten (10) years. Stainless steel hardware and hardware with PVD finishes installed in coastal environments are warranted to be free from manufacturing defects that result in abnormal deterioration of the finish for a period of ten (10) years. Other hardware finishes are not warranted in coastal environments. Electric operators and other motorized accessories are provided with the same warranties, limitations, and exclusions Marvin receives from its supplier; contact Marvin for further details.

#### Part 2 Products

# Manufactured Units

## Description: Field-assembled Modern Direct Glaze Corner Unit as manufactured by Marvin Windows and Doors, Fargo, North Dakota.

# FABRICATION

## Frame:

* + - 1. Exterior: High-Density Fiberglass one piece frame with vinyl nailing fin

NOTE TO SPECIFIER: Installation is screw through jamb, nailing fin is intended for placement

* + - 1. Interior: Extruded Aluminum Covers
         1. Dual-pane 15/16” (24 mm) glass, covers are 2-7/8” (73 mm) deep
         2. [Dual-pane] [Triple-pane] 1-1/4” (32 mm) glass, covers are 2 19/32” (66 mm) deep NOTE TO SPECIFIER: Glass pane thickness varies based on unit size
         3. [Optional Frame Filler: Extruded Aluminum 9/16” (14 mm) x 1/4” (6 mm)] NOTE TO SPECIFIER: Use Framer Filler in place of drywall return
      2. Overall Thickness: 1-7/16” (37 mm)
      3. Jamb Depth: 4-1/2” (114 mm)
    1. Glazing:
       1. [Dual-Pane] [Triple-Pane] insulating annealed one lite glass with preserve film on interior and exterior panes
          1. Insulating glass per ASTM E2190
          2. Glass thickness shall be sized to rated design pressure per ASTM E-1300
       2. [Dual-Pane] [Triple-Pane] insulating tempered one lite glass
          1. Safety glazing per CPSC 16 CFR 1201, SGCC, & CAN/CGSB
       3. Configurations:
          1. Dual-Pane insulating glass:

[15/16” (24 mm)] [1-1/4” (32 mm)] Overall thickness

Surface Treatment:

Low E Coating: [Low E1] [Low E2] [Low E3] [Low ELR] [Low E2/ERS] [Low E3/ERS] [Obscure/Low E1] [Low E2/Obscure] [Low E3/Obscure] [Frost/E1] [E2/Frost] [E3/Frost] [Gray Tint] [Bronze Tint] [Gray Tint/Low E1] [Gray Tint/Low E2] [Bronze Tint/Low E1] [Bronze Bronze Tint/Low E2]

Gas Fill:

[Air with capillary tubes] [Argon]

* + - * 1. Triple-Pane insulating glass:

1-1/4” (32 mm) Overall thickness

Surface Treatment:

[Low E1/E1] [Low E2/E1] [Low E3/E1]

[Low E3/E1/ERS][Low E2/E1/ERS]

Gas Fill:

[Air with capillary tubes] [Argon]

* + - 1. Perimeter spacer material:
         1. [Black painted Stainless Steel] [Black painted Aluminum]
         2. Seal: Black PIB with silicone sealant
         3. Dual spacers in all air spaces
    1. Configuration: [Rectangle/Square]
    2. Finish:
       1. Interior Frame and Interior Mull Covers:
          1. Painted extruded aluminum covers with 70% PVDF coating applied that meets AAMA 2605 requirements in [Gunmetal]
          2. Painted extruded aluminum covers with acrylic coating applied that meets AAMA 2603 requirements in [Bronze] [Ebony] [Stone White]
          3. Anodize extruded aluminum covers that meet Class 1, AAMA 611 requirements in Clear Anodize
       2. Exterior Mull Covers
          1. Painted extruded aluminum covers with 70% PVDF coating applied that meets AAMA 2605 requirements in [Bronze] [Ebony] [Gunmetal] [Silver] [Stone White]
       3. Exterior Frame:
          1. High-Density Fiberglass coated with a Fluoropolymer FEVE ether) resin with ceramic pigments designed to meet AAMA 625 requirements [Bronze] [Ebony] [Gunmetal] [Silver] [Stone White]
       4. [Split finishes optional between Interior and Exterior]

# Accessories and Trim

## Installation Instructions :

* + - 1. Factory-installed vinyl nailing/drip cap

## Aluminum Extrusions

* + - 1. Finish: Fluoropolymer modified acrylic topcoat applied over prior. Meets or exceeds AAMA 2605 requirements.
      2. Available in all exterior clad colors.

#### Part 3 Execution

# Examination

## Verification of Condition:

### Before installation, verify openings are plumb, square and of proper dimensions as required in Section 01 71 00.

### Report frame defects or unsuitable conditions to the General contractor before proceeding.

## Acceptance of Condition: Beginning on installation confirms acceptance of existing conditions.

# Installation

## Comply with CSI MasterFormat Section 01 73 00.

## Assemble and install window/door unit(s) according to manufacturer’s instruction and reviewed shop drawing.

## Install sealant and related backing materials at perimeter of unit or assembly in accordance with Section 07 92 00 Joint Sealants. Do not use expansive foam sealant.

## Install accessory items as required.

# Field Quality Control

## Unless otherwise specified, air leakage resistance tests shall be conducted at a uniform static pressure of 75 Pa (~1.57 psf). The maximum allowable rate of air leakage shall not exceed 2.3 L/sm2 (~0.45 cfm/ft2).

## Unless otherwise specified, water penetration resistance testing shall be conducted per AAMA 502 and ASTM E1105 at 2/3 of the fenestration products design pressure (DP) rating using “Procedure B” – cyclic static air pressure difference. Water penetration shall be defined in accordance with the test method(s) applied.

# Cleaning and Protection

## Protect installed construction as required in CSI MasterFormat Section 01 76 00.

## Remove visible labels and adhesive residue according to manufacturer’s instruction.

## Leave windows and glass in a clean condition. Final cleaning as required in CSI MasterFormat Section 01 74 00.

## Protecting windows from damage by chemicals, solvents, paint or other construction operations that may cause damage.

End of Section